



Installation Instructions

Lip Frame Fixed Lite - Heavy Duty

INSTALLATION

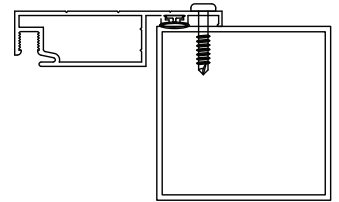
Step 1: Dry fit unit into opening to ensure proper fit before applying any sealant.

Step 2: Remove unit from opening and caulk the outside perimeter of opening and along the joint where the horizontal member meets the vertical upright post with the appropriate sealant.

Step 3: Center and square the unit in the opening. Attach one of the top corners, through the front flange, to the substrate (**Illustration A**). Level the unit and fasten the remaining three corners while ensuring the unit is plumb, level and square.

Step 4: Additional fasteners may be required depending on the size of the unit. All four sides of the unit should have fasteners no farther than 12" apart.

Illustration A



Heavy Duty Lip Frame